



009141

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K6A 1K7
Canada

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DAG
21
2.22

RB T103314-101
Job Sheet 191455



Part No: RB T103314-101

Job Qty: 4 pcs

Part Name: Plate Lift Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No:

Due Date: 3/8/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG T103314 Rev.A IPP Rev. A 18.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials



Container No: S170442



Part: RB T103314-101

Job No: 191455

Serial No/Batch: S170442

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Date: 04/09/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	Sign-off
100	Small Fab - 1	4 pcs	3/8/19	3/8/19	0.00	0.80	Small Fab - 1	HLL
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	4 pcs	3/8/19	3/8/19	0.00	0.00	QC 5 - 10	DAS 40 9-89 APR 08 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
120	Packaging 3-1 - Stock - B4B	4 pcs	3/8/19	3/8/19	0.00	0.00	Packaging 3 - 1 - B4B	DAS 21 9-89 APR 08 2019
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
130	QC 21 - FG	4 pcs	3/8/19	3/8/19	0.00	0.00	QC 21 - FG - 21	DAS 21 9-89 APR 08 2019
							QC 21 - FG - 70	
							QC 21 - SA - 53	

Part Op 100 - 1-Assemble as per DWG. 2- APPLY LOCTITE 495 BETWEEN THE SURFACES OF ITEM -107,-109 AND ITEM
Descriptions: -103 AS REQUIRED AND REMOVE EXCESS

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
67 91771A544	18-8 Stainless Steel Philips Flat Head Screw Passivated, 1/4"-20 Thread Size, 1-1/4" Long	612 Ea (3 ea)	100-Small Fab - 1	5136517
67 91841A029	18-8 Stainless Steel Hex Nut 1/4"-20 Thread Size 7/16" Width, 3/16" Height	612 Ea (3 ea)	100-Small Fab - 1	5136818
67 91922A219	Steel Mil. Spec. Washer, Zinc plated, 1/4" Screw Size, MS-51412-24	612 Ea (3 ea)	100-Small Fab - 1	5136518
RB T103314-103 Plate		24 pcs (1 ea)	100-Small Fab - 1	5155606
1414 RB T103314-105 Gasket		24 pcs (1 ea)	100-Small Fab - 1	515-2188
1414 RB T103314-107 Block		24 pcs (1 ea)	100-Small Fab - 1	5154632
RB T103314-109 Block		24 pcs (1 ea)	100-Small Fab - 1	5158955
1414 RB T103314-111 Block		24 pcs (1 ea)	100-Small Fab - 1	5150686
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91771A544	12	25	0
	91841A029	12	100	0
	91922A219	12	25	0
	RB T103314-103	4	5	0
	RB T103314-105	4	3	0
	RB T103314-107	4	6	0
	RB T103314-109	4	0	0
	RB T103314-111	4	6	0
Part Specifications				
Specifications could not be found.				

5167564

MS35338-53
CA199 → MS51967-2a

washer 2 (each)
Nut 2 (each)

Plex 3/1/19 10:23 AM dart.leroux.jason

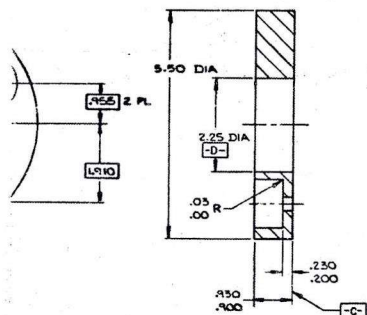
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01-4766

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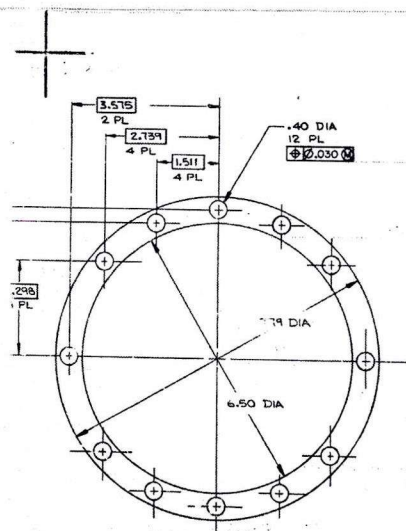
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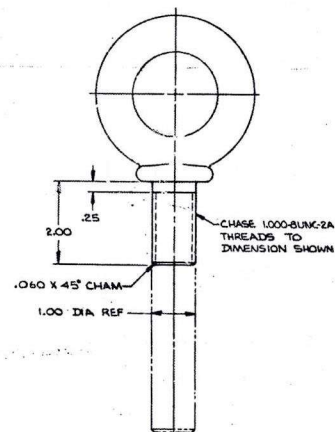


SECTION 13-13C/5

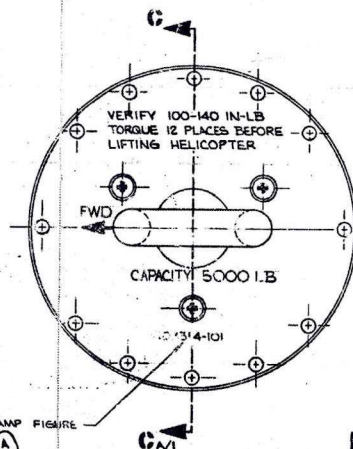
.38 HOLE
BORE 1.186 DIA
3 PLACES
Ø C D M 0.030 M



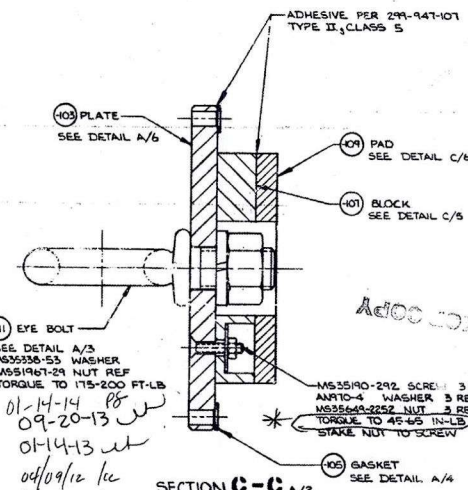
DETAIL -105 A/I



DETAIL -III B/I



STEEL STAMP FIGURE
.19 HIGH (A)



SECTION C-C A/1

DATE: 12/5/07 INT: PH

3/31/10 EW

7711'10	86
NAS 523	LAST DATUM LTR USED

PER. IS NOTED	LAST SECTION LETTER USED
------------------	-----------------------------

BASIC 1 - 1/2" HEAD NEAR SIDE
 COOL 1 - 1/2" HEAD FAR SIDE
 1/2" HEAD FOR LENGTH

LAMIN. CIRCULAR SHAP.
 DIMENSIONS ARE IN INCH
 TOLERANCES ON

TE	DECIMALS	ANGLE
IF EQUALLY SPACED BETWEEN END	XXX 1 D10	
UNLESS OTHERWISE SHOWN	XX 0.03	1/2"
AS SHOWN ON WELD		

SURFACE ROUGHNESS PER AREA

EXCEPT AS NOTED

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REV STATUS	REV		
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OF SHEETS	BY	
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-0- DRAWN S. McNALLY 5-10-82

DECEASED	10/2/82	9-8-82	10/2/82
STREET	10/2/82	10/2/82	10/2/82

WEIGHTS 1.5 kg

DER _____

PROJECT	Calicut - for 10/1/80
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CLAYTON	SCALE
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100

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SEE SEPARATE PAGES 108

SEE SEPARATE PARTS LIST

COVER AND LIST

LOVER AND LIFT PLATE ASSEMBLY -

TRANSMISSION

07499	T103314
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7/4 NOTED	ISSUED	BANKY
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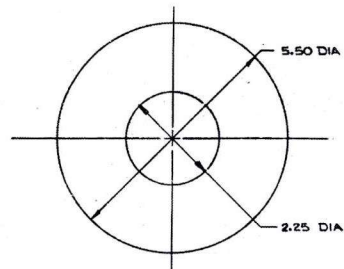
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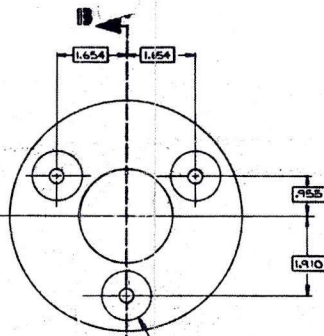
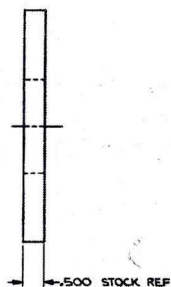
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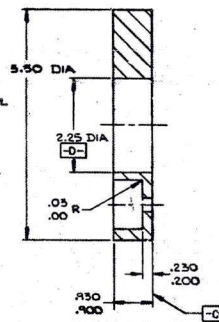


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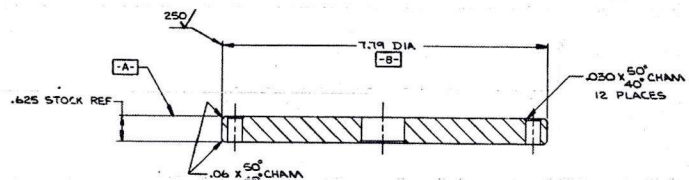


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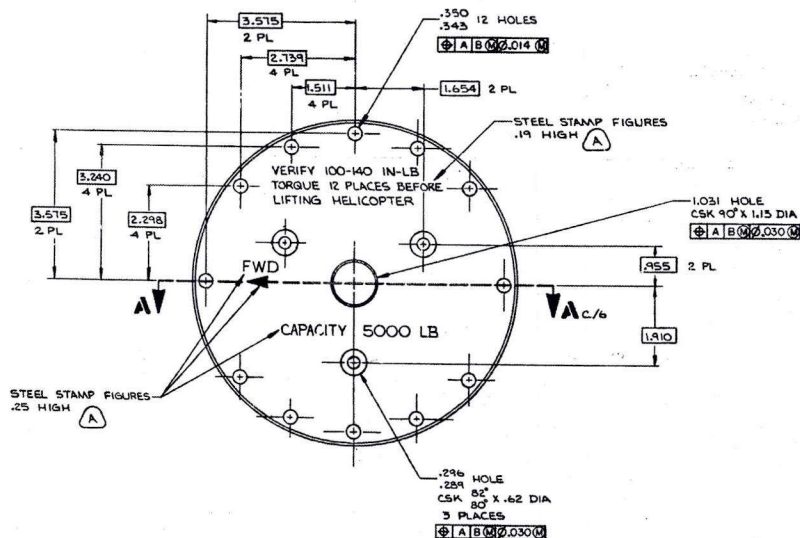
.58 HOLE
C.BORE 1.186 DIA
3 PLACES
Φ 1.010 Φ 2.030



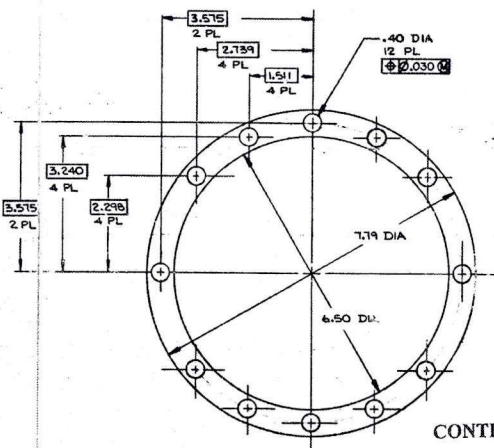
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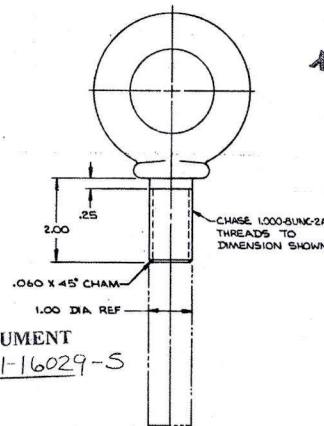
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DETAIL -103 B/I



DETAIL -105 A/I



DETAIL -111 B/I

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1-19-14 PR

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3	09-20-13	WPT	
4	1-19-14	PR	